SIMPLIFIED BRIDGE PROCESS

EXPLAINED FROM AN ENGINEER'S PERSPECTIVE

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DEFINITION

"Simplified Bridge Process"

What is it? A money-and-time saving tool for County Engineers to use in bridge

replacement (LBR funds).

How does it work? A simple site specific set of plans (8 sheets) coupled with reference to ODOT

standard drawings and a lump sum bid, approx. 15 items. Some confuse it

with Design Build.

Who can use it? It was launched statewide in April-May 2016.

What will happen? Applicants have to specify the method when submitting to the CEAO.

What should we do? Encourage familiarity with the new method of replacement among the

County Engineers.



CRITERIA

Simplified Bridge Process

Concept: Patterned after what several county engineers were doing with OPWC funds, where a bridge foot print was identified, and the prospective contractors bid lump sum and provided stamped shop drawings with their bid. For the pilot program, the criteria to be met were: (Many of them are requirements of LBR program.)

- Short span, nominally not more than 50 to 60 feet
- No right of way issues adequate existing width
- No in-stream work, so the environmental clearance was simple and <u>non-controversial</u> [This means step-back of existing abutments if replaced]
 - No Historical Structures
 - · No scenic Rivers
 - No delineated wetlands
- Can't violate the existing lower chord (violation would affect the environmental clearance and require a hydrology study justification for proposed structure)
- Minimum width of bridge 24 ft. (except for low volume roads)
- Off federal aid system
- Less than 50% sufficiency rating if total replacement, less than 80% if abutments re-used (capped) for best ranking
- General appraisal 5 or less
- Minimum right of way width of 40 ft. (60 ft. is preferred)



ARGUMENTS ADDRESSED

Arguments against Simplified Bridge Process:

- No one is responsible for design
 - This is countered by: Contractor provides stamped shop drawings for the structural integrity of the super-structure and the abutments (if new) and a load rating
 - Revisions have been made to the process to include consultant responsibility for the design (signed stamped plans), Hec-Ras and scour analysis while the geo-tech consultant is responsible for the abutment design and detail
- There is no mechanism for field revisions with lump sum
 - We have made field revisions on several of the projects successfully, with Change Orders to reflect this



ODOT SELECTION CRITERIA

SIMPLIFIED BRIDGE PROCESS (SBP) SELECTION CRITERIA: Criteria 1-11 must be met in order to use the Simplified Bridge Process. Criteria 12 and 13 determine level of environmental effort and permit level.	CHECK HERE CRITERION CAN BE MET	CHECK HERE IF CRITERION CANNOT BE MET
1. The bridge structure will be replaced on essentially the existing alignment, profile, and grade.		
2. No new r/w of any type will be required for the demolition/construction of the bridge structure. The existing bridge must be located in the right-of-way as well as the proposed bridge.		
3. The existing bridge structure does not cross a railroad.4. The existing bridge structure to be removed is not designated as historic per Buckeye Assets or the ODOT OES Historic Bridge List.		
5. There are no Section 4(f)/6(f) resources/properties located adjacent to the bridge structure. For example, public parks or National Register properties.		
6. Based on the estimate of the beam depth of the new structure, the new structure will meet local flood plain requirements. (Floodplain permit is to be provided by the LPA prior to plan file)		
7. The bridge does not cross and streams designated as Section 10 or Section 9 waters; does not cross any state or national wild or scenic river or within the associated 1000' scenic river corridor.		
8. Wetlands will not be impacted during the demolition or replacement of the bridge structure. 9. The bridge demolition or replacement does not require any diversion of the stream.		
10. The existing stream channel will not be modified in anyway by the demolition/construction of the bridge structure.		
11. The bridge demolition and replacement can be completed without any type of work that requires cofferdams, or any other type of temporary in-stream fill. This means causeways cannot be constructed.		
12. The project will not result in any work or fill in the water. This means no rock channel protection or any work below the Ordinary High Water Mark (OHWM can be determined by DEC).	No USACE Permit needed/ avoidance plan note needed	Permit needed see #13 below
13. The project will require rock channel protection below the Ordinary High Water Mark and within existing r/w, less than 100' in any direction from the abutment, and can meet the conditions of Army Corps of Engineers (USACE) Nationwide Permit #3/#14.	Apply for USACE Permit	Exceeds NWP permit limits- cannot be processed as SBP



PROGRAM DETAILS

SIMPLIFIED BRIDGE PROCESS 2003 TO 2013 CONSTRUCTION KNOX COUNTY

PID	BR. NO.	Township	Road No.	Road Name	SLM	Retired SFN	New SFN	Estimate \$	PID Federal \$ Max	Geo-Tech	R/W (ft)	Proposed Span (ft)
75254	1	Hilliar	CH 21	Croton				PILOT PGM		N	60	44
75254	67	Pike	CH 15	North Liberty				lump sum		N	40	32
75254	3	Pleasant	CH 54	Big Run				incl.all 4 br		N	30	38
75254	150	Wayne	CH 11	Sparta				397,000.00		N	60	54
83294	1	Monroe	CH 8	Gilchrist	3.37	4234057	4234111	226,119.57	575,000	Υ	60	43
83294	4	Miller	CH 57	Rangeline	3.66	4233867	4233816	268,909.18		Υ	60	69
83294	2	Miller	CH 23	Possum	2.95	4233859	4233808	236,943.25		Υ	60	59
83296	178	Clay	CH 17	Hopewell	10.93	4232453	4232526	244,916.63	1,195,000	Υ	60	50
83296	192	Harrison	CH 35	Pipesville	1.97	4231325	4231384	197,512.08		Υ	36	37
83296	170	Clay	TR 155	Bowman	0.61	4235479	4235428	170,963.17		Υ	30	43
83298	10	Clinton	TR 389	Lower Green Valley	2.14	4235576	4235517	249,021.52	1,707,500	Υ	40	62
83298	68	Pike	CH 15	North Liberty	7.38	4234456	4234480	193,276.18		Υ	40	44
83298	51	Berlin	CH 5	Old Mansfield	8.27	4230442	4230493	204,072.33		Υ	60	39
83298	90	Clinton	TR 386	Banning	1.02	4235614	4235673	270,747.35		Υ	60	72
84875	157	Clay	CH 73	Deal	1.70	4232445	4232399	286,356.65	400,900	Υ	60	60
87384	10	Brown	TR 324	Bear Run	0.11	4235134	4235061	203,615.00	1,343,000	Υ	40	53
87384	5	Hilliar	TR 107	Hall	0.75	4235940	4235991	198,200.00		Y	60	41
90583	76	Liberty	TR 382	Dunham	1.18	4236416	4236254	341,924.00	1,118,150	Υ	60	60
89154	4	Clay	CH 31	Grove Church	1.32	4232429	4232488	217,700.00		Υ	60	46
89155	1	Clinton	CH 7	Granville	0.18	4232615	4232569	194,315.00		Y	60	30
89156	110	Morgan	CH 27	Sycamore	15.22	4231120	4231171	214,888.57		Υ	60	39
92964	82	Butler	TR 169	Billman	1.68	4235312	4235363	191,812.10		Y	30	34
92965	11	Brown	TR 324	Bear Run	1.39	4235142	4235088	235,956.25		Υ	40	51
92966	21	Liberty	TR 365	Liberty Chapel	1.64	4236408	4236866	213,267.50		Υ	60	35
94448	117	Morgan	CH 27	Sycamore	13.31	432112	4231163	305,000.00	437,950	Υ	60	39
98626	65	Miller	TR 135	Ward	1.46	4236823	4231163	295,000.00	434,625		60	
98813	5	Harrison	TR 226	Caves		4235843		318,000.00	420,850			



BIDDING SIMPLIFIED

PROPOSAL FORMS - BID BLANK

Bridge Replacement for KNO-CR8 BF7 / PID 83294

Item	Description	Quantity	Units	Unit Price	Extension	
201	Clearing and Grubbing	1.00	LS	\$	\$	
202	Portions of Structure Removed	1.00	ĹS	\$	\$	
690	Earthwork, Misc.	1.00	LS	\$	\$	
606	Guardrall Items (SEE: Scope of Services)	1.00	LS	\$	5	
690	Pavement, Misc.	1.00	LS	\$	\$	
690	Erosion Control, Misc.: Silt fence and mulch items, dump rock fill	1.00	LS	\$	\$	
690	Traffic Control, Misc.: Signs, striping, and reflectors; mailbox support replacement	1.00	1.00 LS \$		\$	
505	Pile Driving Equipment Mobilization	1.00	LS	\$	\$	
507	14" Cast in place, reinforced concrete piles furnished	800.00	LF	\$	\$	
507	14" Cast in place, reinforced concrete piles driven	750.00	LF	\$	\$	
523	Dynamic load testing	1.00	EA	\$	\$	
530	Substructure	1.00	LS	\$	\$	
530	Superstructure	1,00	E\$	\$	\$	
613	Low strength mortar backfill	1.00	LS	\$	5	
614	Maintaining traffic	1.00	LS	\$	\$	
623	Construction layout stakes	1.00	LS	\$	\$	
624	Mobilization	1.00	LS	5	\$	
	TOTA	5	\$			



BANNING ROAD



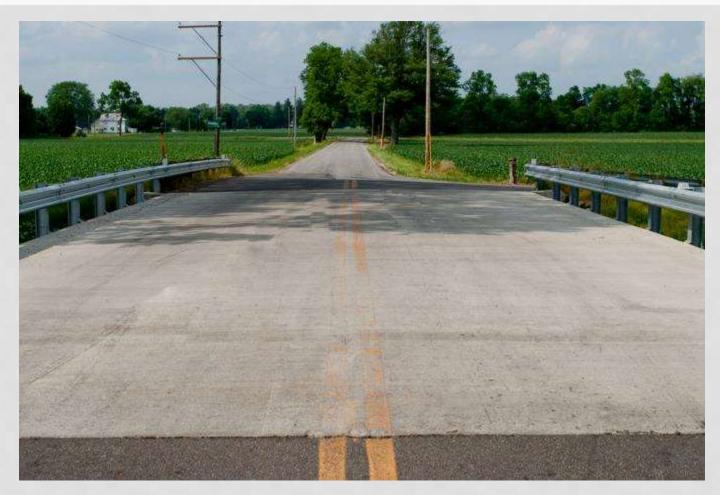


BANNING ROAD





LOWER GREEN VALLEY ROAD



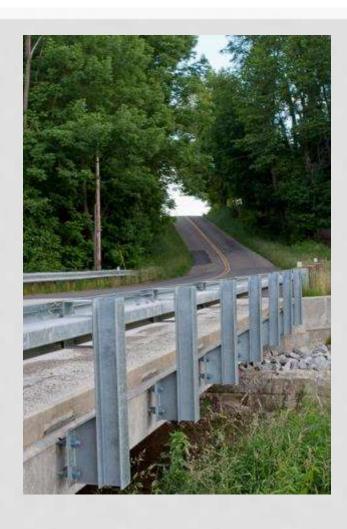


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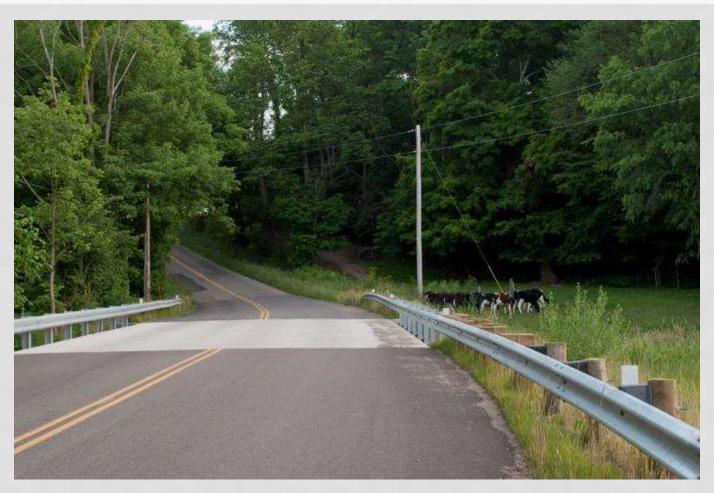


NORTH LIBERTY ROAD





NORTH LIBERTY ROAD





SIMPLIFIED BRIDGE PROCESS TEMPLATE

Examples of Content:

- Front sheet layout
- Plan and profile sheet with centerline references
 - Including pile type and pay length
 - · Existing and proposed structure information
- General Notes
- · Pile cut off length and estimated pay length
- Abutment elevations
- Finish deck elevations
- Beam layout plan
- Reinforcing steel list with bending diagram
- Transverse section
 - Composite and non-composite
 - Box-beam shapes
- Deck Plans
 - Various lengths: 39, 49, 59, 64, 69, 79 ft
 - Widths: 20, 24, 28 ft
 - Composite and non-composite
- Abutment types: numerous
- Skew and non-skew

Link to Template CAD Files:

Simplified Plan Template



Instructions for Use of Simplified Plan Sheet Templates

The intent of this template is to provide a tool for designers to guide them in creating plan sheets when using the simplified plan process. The use of these sheet templates does not releve the designer of the responsibility to perform the necessary structural calculations and analysis to design a structure in accordance with AASHTO/ODDT specifications. Ultimately, it is the designer's responsibility to verify that the plan sheets reflect a working design.

Appendices:

- . Appendix 1 Template Prints (11x17, annotated in color)
- Appendix 2 Template Prints (11x17, annotations off)
- . Appendix 3 Matrix Prints (fit to 11x17 for reference)

File Naming:

- . Sheet template files have generic file name profix "CRXX_XXXX".
- Designer shall name files created from the templates using the bridge number following typical ODDT file naming standards per Section 304 of the CADD Engineering Standards Manual, Use "CR" for county route and "TR" for township route.

Print and Display Settings:

- . Sheet template files have been set up with two "Saved Views" included:
 - Scratch Print = displays all data fields and "5C_Scratch10" level guidance text.
 - Final Print displays only levels that should be printed in final plots.

INSTRUCTIONS CONTINUE ON NEXT PAGE ->

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Review 6.19 MoS

Sheet Border

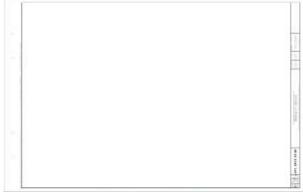


Figure 1: Sheet Border Template

One sheet border template is provided = CROC_XXXXBRDR.dgn (see Figure 1 above).

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- . This file is referenced to all sheets except Site Plan and Title Sheet.
- Designer is to complete all information in the title block. Refer to Section 102 and Figure 102.5 3 of the 2007 BDM.

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Title Sheet (1/8) or (1/9):



Figure 2: Title Sheet Template (GTO) version shown, GTO2 version similar)

- Two sheet templates are provided (see Figure 2 above):
 - CRXX_XXXGT01.dgn for plans where Contractor provides the box beam design
 CRXX_XXXGT02.dgn for plans where Designer provides the box beam design
- Select the appropriate sheet template GT01 or GT02.
- Designer to complete all information on title sheet and provide location map.
- . Designer to provide list of standard drawings, supplemental specifications, etc.
- Red text on "SC_Scretch10" level provides additional guidance.

Site Plan (2/8) or (2/9):



Figure 3: Site Plan Template

- One sheet template is provided COOX, XXXXSP01.dgn (see Figure 3 above).
- Attach the survey basemap and move/rotate sheet border as required to center the bridge location in the <u>PLAN</u> view area of the sheet.
- Designer is responsible for drafting <u>PLAN</u> and <u>PROFILE</u> views. When drafting the plan, locate the center of the proposed structure at Station 1040000 for simplicity if the proposed stationing is being set arbitrarily (e.g., the existing stationing is unknown or it is not being re-established for the project).
- Designer is responsible for providing data required on the Site Plan per 80M 202.2.1, including benchmarks, hydraulic data, traffic data. Placeholder text is provided in the template.
- Designer is to complete all information in the title block. Refer to Section 102 and Figure 102.5-3 of the 2007 80M.
- Red text on "SC_Scratch10" level provides additional guidance.

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General Notes (3/8) or (3/9):



Figure 4: General Notes Template (Sheet 1 of 2)

- Two sheet templates are provided (see Figure 4 above and Figure 5 next page):
 - CDXX_XXXXGN01.dgn for typical general notes and structure-specific notes
 CRXX_XXXXGN02.dgn for maintenance of traffic and pay item notes
- Required to complete "GN01" (shown above):
 - 1. Provide list of standard drawings and supplemental specifications.
 - 2. Provide list of all utilities having facilities in project vicinity.
 - 3. Provide notes on in-stream work or environmental commitments.
 - 4. Provide Item 202 note specific to project.
 - 5. Provide appropriate General Note for piles or spread footings.
- . Red text on "SC_Scratch10" level provides additional guidance.

General Notes (4/8) or (4/9):



Figure S: General Notes Template (Sheet 2 of 2).

- Two sheet templates are provided (see Figure 4 on previous page and Figure 5 above):
 - CRXX_XXXXGN01.dgn = for typical general notes and structure-specific notes.
 CRXX_XXXXGN02.dgn = for maintenance of traffic and pay item notes.
- Required to complete "GN02" (shown above):
 - 1. Provide Maintenance of Traffic notes specific to project.
 - Provide General Notes to further detail simplified Lump Sum pay items and provide other General Notes as required specific to project.
- Red text on "SC_Scratch10" level provides additional guidance.

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Superstructure Details (5/8) or (5/9).

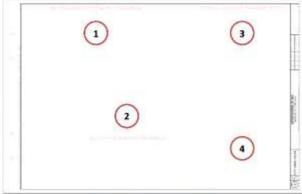


Figure 6: Superstructure Details Template

- One sheet template is provided + CRXX_XXXXSD01.dgn (see Figure 5 above).
- · Required to complete this sheet:
 - 1. TRANSVERSE SECTION of superstructure.
 - 2. STRUCTURE LAYOUT AND FRAMING PLAN for bridge.
 - 3. SECTION A A through the abutment.
 - 4. LEGEND and NOTES as required.
- Refer to "MATRIX-TS.dgn" for examples of Transverse Section and Section A-A.
- . Refer to "MATRIX-DP.dgn" for examples of Structure Layout & Framing Plan.
- Designer is responsible for ensuring that all details shown are appropriate for the specific project and revising if required.

Abutment Details (6/8) or (6/9):

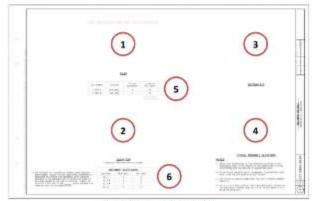


Figure 7: Abutment Details Template

- One sheet template is provided CRXX_XXXXSD02.dgn (see Figure 7 above).
- Required to complete this sheet.
 - PLAN view of abutment.
 - 2. ELEVATION view of abutment.
 - 3. SECTION B-B through abutment.
 - 4. TYPICAL WINGWALL ELEVATION for abutment.
 - 5. Provide cut-off elevations and estimated pay lengths for piles.
 - 5. Provide table of abutment elevations.
- . Refer to "MATRIX-ABUT.dgn" for examples of Abutment Details.
- · Designer is responsible for designing abutment foundations (piles or spread footings).
- Verify that appropriate foundation notes have been included in the General Notes and that all information provided is accurate.
- Designer is responsible for ensuring that all details shown are appropriate for the specific project and revising if required.

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Box Beam Details (not used) or [7/9):

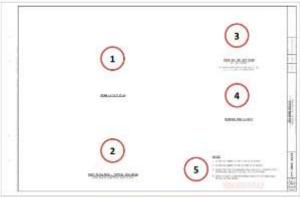


Figure 8: Box Beam Detnils Template

- One sheet template is provided Cl00(_X000(SD04.dgn (see Figure 8 above).
- · Required to complete this sheet:
 - 1. BEAM LAYOUT PLAN for box beams.
 - 2. PART ELEVATION TYPICAL BOX BEAM for box beams.
 - 3. BEAM SECTION showing reinforcing and strand locations.
 - 4. BEARING PAD LAYOUT showing size and placement of bearings.
 - 5. Provide beam camber notes per ODOT Bridge Design Manual.
- · Refer to template for examples of Beam Section and Bearing Pad Layout. Beam Layout. Plan and Part Flevation - Typical Box fleam must be drafted as required for the specific

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. Use this sheet only if designer is providing the box beam design.

Deck Plan & End Diaphragm Details (7/8) or (8/9):

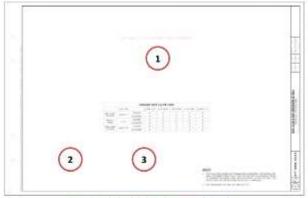


Figure 9: Deck Plan & End Diaphragm Details Template.

- One sheet template is provided CRXX_XXXXSD03.dgn (see Figure 9 above).
- · Required to complete this sheet:
 - 1. DECK PLAN for superstructure.
 - 2. PART FLEVATION of end diaphragm at exterior beam.
 - 3. SECTION C-C through end disphragm and end of deck.
- Refer to "MATRIX-DP.dgn" for examples of Deck Slab Plan.
- Refer to "MATRIX-ABUT dgn" for examples of Part Elevation.
- . Befer to "MATRIX-TS.dgn" for examples of Section C-C.
- · Designer is responsible for preparing reinforcing steel lists and elevation tables.
- . Designer is responsible for ensuring that all details shown are appropriate for the specific project and revising if required.

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Reinforcing Steel List (8/8) or (9/9):

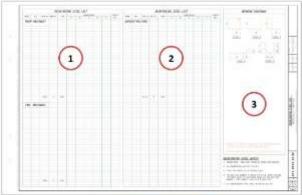


Figure 10: Reinforcing Steel List Template

- One sheet template is provided = CRXX_XXXXRL01.dgn (see Figure 10 above).
- · Required to complete this sheet;
 - 1. ABUTMENT REINFORCING STEEL LIST by designer.
 - 2. SUPERSTRUCTURE REINFORCING STEEL LIST by designer.
 - 3. BENDING DIAGRAMS as determined by designer.
- . Designer is responsible for preparing all reinforcing steel lists.
- Designer is responsible for ensuring that all details shown are appropriate for the specific project and revising if required.

Transverse Section Matrix "MATRIX-TS.dgn" Notes:

- Single-span composite box beams bridges using beam sizes CB17-48, CB21-48, CB27-48, and CB33-48 for bridge widths of 20', 24', 28', and 32' (CB17-48 only).
- Single span non-composite box beam bridges using beam sizes B17-48, B21-48, B27-48, and B33-48 for bridge width of 24'-0"
- . Section A.A. and Section C.C for composite and non-composite box beams.
- All examples use TST-1-99 bridge railing and DS-1-92 drip strip.
- Designer may use the details provided to develop Transverse Sections for other bridge widths not included in the matrix.

Deck Plan Matrix / Structure Layout & Framing Plan Matrix "MATRIX-DP.dgn" Notes:

- . Deck Plan examples for single span composite box beam bridges with no skew.
 - Bridge spans from 39'-0" c/c bearing to 79'-0" c/c bearing
 - o Bridge widths of 20', 24', and 28'
 - All examples use TST-1-99 bridge railing
- . Deck Plan examples for single-span composite box beam bridges with skew
 - o Bridge spans, widths, and skews as noted
 - o One two-span example is provided
 - Same examples are from projects that used DBR-2-73 bridge railing; these are provided as a guide for designers needing to develop details of bridges with skew that use TST-1.99 bridge railing.
- . Deck Plan examples for single-span non-composite box beam bridges.
 - Two examples are provided, one with skew and one with no skew
 - Same examples are from projects that used DBR 2-73 bridge railing; these are provided as a guide for designers needing to develop details of bridges with slow that use TST-1-90 bridge railing.
- Right Side, Structure Layout & Framing Plan examples are provided in similar fashion.
- Stationing shown on Deck Plan and Structure Layout & Framing Plan examples assume the center of the proposed bridge is located at Sta. 10+00.00.
- Designer may use the details provided to develop Deck Plan and Structure Layout & Framing Plan details for other bridge configurations.

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Abutment Matrix "MATRIX-ABUT.dgn" Notes:

- · Abutment examples for composite box beam bridges with no skew
 - o Box beam sizes CB17-48, CB21-48, CB27-48, and CB33-48
 - Bridge widths of 20', 24', and 28'
 - Steel piles (left) or reinforced concrete piles (right)
 - a All examples use TST-1-99 bridge railing
- · Abutment examples for composite box beam bridges with skew, for reference
 - Bridge widths and skews as noted
 - One two-span example is provided also showing pier details
 - Some examples are from projects that used DBR-2-73 bridge railing
- · Abutment examples for non-composite box beam bridges, for reference
 - Two examples are provided, one with skew and one with no skew.
 - Some examples are from projects that used DBR-2-73 bridge railing
- Abutment and pier examples for a two-span bridge, for reference
- Designer is responsible for designing foundations, determining required number and spacing of piles, and showing the correct type, size, and spacing of piles in plan, elevation, and sections.
- Designer is responsible for determining stationing and elevations for the specific project.
- Designer is responsible for determining a site-appropriate wingwall layout for skewed bridge configurations. Example sketches are included on the right hand side of the drawing showing how both flared activities the ingwalls can be made to accommodate skew angles up to the 30-degree maximum allowed for box beams. For any skew, the joint between the superstructure and diaphragm extension for the top-mounted TST-1-99 railing post and the abunment wingwall is to be parallel to the box beams.
- Designer may use the details provided to develop Abutment details for other bridge configurations.

Additional Information:

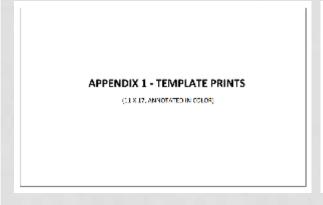
- If the designer provides the box beam design, verify that all sheet numbers have been
 updated to reflect the additional sheet.
- Sheet numbers used in the templates will also require updating if the templates are used for a bridge where the rear and forward abutments require separate details or a bridge that has multiple spans.
- Upon completion of using the Simplified Plan Sheet Templates, designer shall verify that all details shown are appropriate for the specific project.

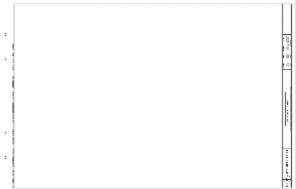
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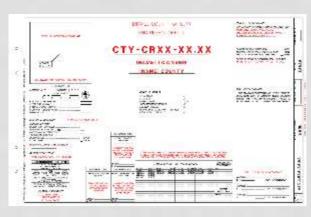
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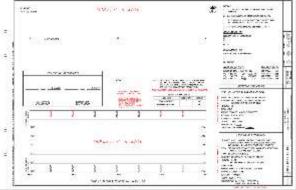
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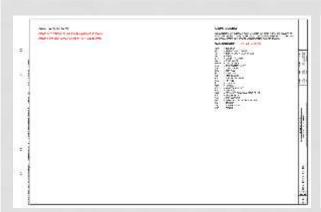










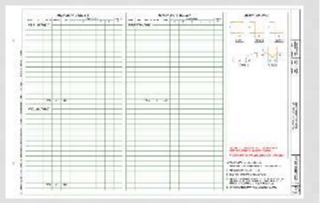


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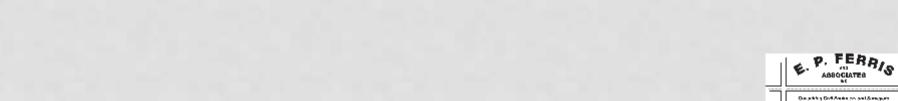
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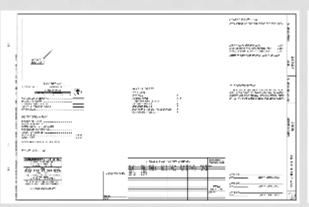
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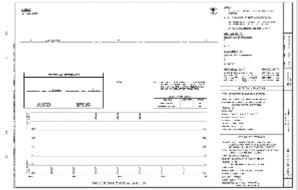


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APPENDIX 2 - TEMPLATE PRINTS (31.8.17. ANNOTATED OFF)









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